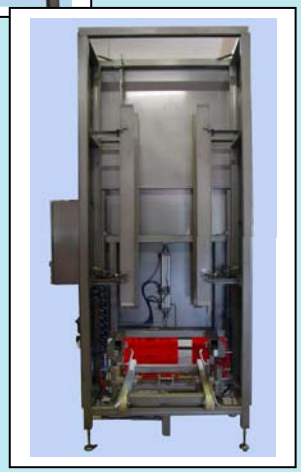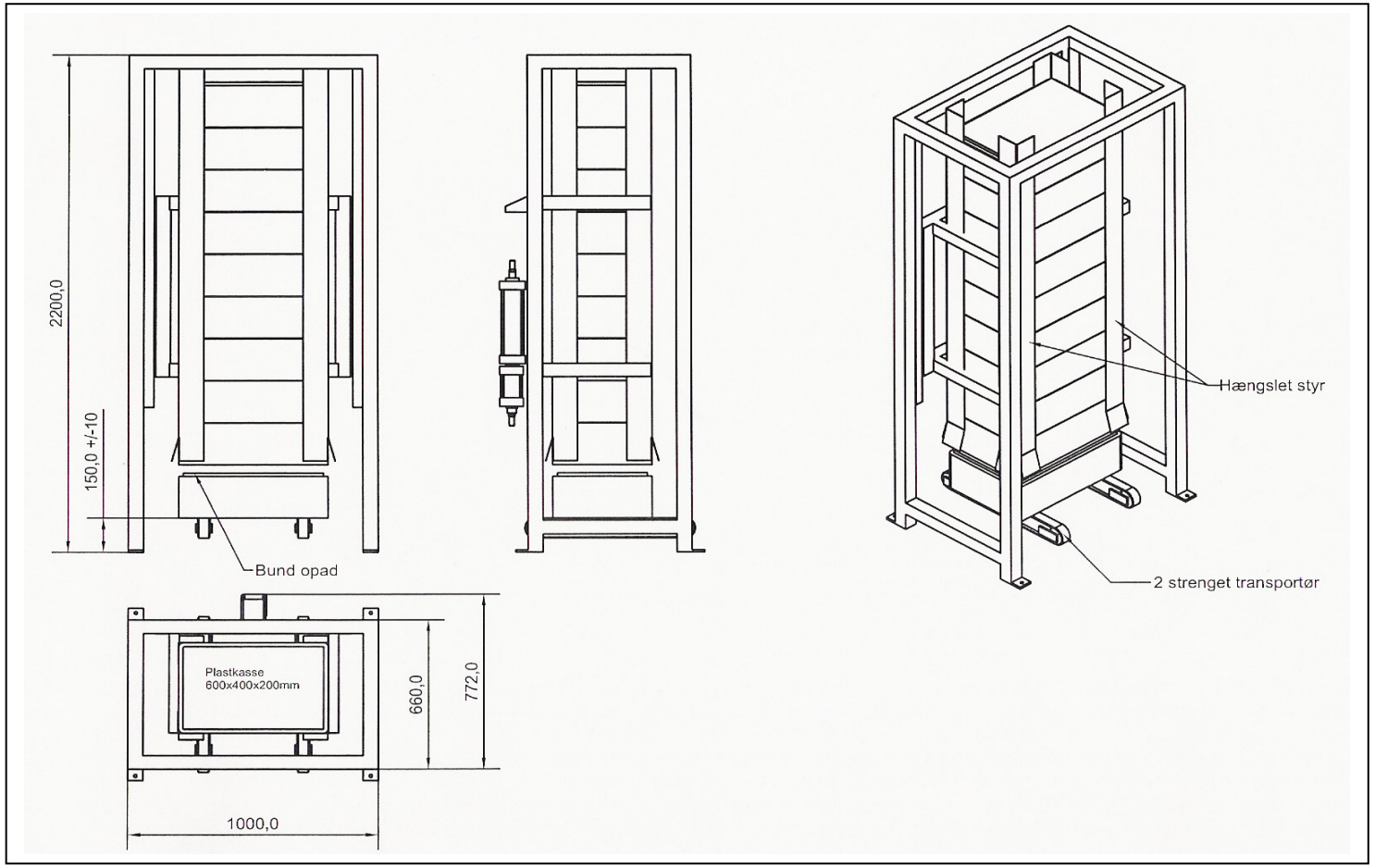Process Cleaners' Automated Stackers and Destackers